

Effective Date: 16 December 2004 Revision Date: 12 July 2005

ROTO-BRITE® L-161 TECHNICAL DATA SHEET

DEBURRING COMPOUND FOR NON-FERROUS METALS

APPLICATION:

ROTO-BRITE® L-161 is a deburring compound used with non-ferrous metals that will provide clean, lightcolored surfaces. It is effective with ceramic, resin-bonded, natural stones, and fused aluminum oxide medias, and is capable of defoaming resin-bonded media. ROTO-BRITE® L-161 will also prevent "loading" of light to non-cutting ceramic media. Recommended usage rate is 1/2 to 1-1/2 ounces per gallon of water. A higher concentration is used where better cleaning and/or luster are required. ROTO-BRITE® L-161 is generally not recommended for use in hard water over 15 grains per gallon.

CHARACTERISTICS:

- Excellent cleaning of parts
- ➢ Imparts light metal color
- Medium to high foam level
- Effective in hard water
- Corrosion inhibition of non-ferrous parts

PROPERTIES:

- ▶ Liquid, yellow in color
- Reactivity: pH of 1% solution = 8.6; pH of 100% solution = 9.2
- Density 1.025 gm/cc; 8.57 pounds/gallon
- Biodegradable
- Formulated without phosphates, chromates or nitrites

FIRST AID:

Should contact occur, flush area with plenty of water. For eyes, flush with water and seek medical attention immediately.

CAUTION:

ROTO-BRITE® L-161 is an industrial grade product. Avoid excessive contact with skin, eyes, or clothing.

The data presented are believed accurate. Roto-Finish Company, Inc. can guarantee only its product. User must verify suitability to his own application. KJE:dd 1/11/05



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