



Effective Date: 11 January 2005

Revision Date: 5 July 5, 2005

Revision: 001

ROTO-BRITE® L-620 TECHNICAL DATA SHEET

DEBURRING COMPOUND FOR FERROUS METALS

APPLICATION:

ROTO-BRITE® L-620 is a liquid deburring compound for ferrous metals. It provides rust protection during processing and prevents media "loading." L-620 can also be used with non-ferrous metals such as aluminum, brass, copper, etc. with ceramic or plastic media for deburring and cleaning. ROTO-BRITE® L-620 is normally used at a concentration of 1 to 2 ounces per gallon.

CHARACTERISTICS:

- Good rust protection for ferrous metals
- Medium foam level
- Not affected by water hardness
- Completely biodegradable
- Good cleaning capability

PROPERTIES:

- Green liquid, bland odor
- Density = 1.055; 8.78 pounds/gallon
- Reactivity: pH of 1% solution = 9.55; pH of 100% solution = 11.35
- Formulated without phosphates, chromates or nitrites
- Does not contain chlorine in any form

FIRST AID:

Should contact occur, wash exposed area with water. For eyes, flush with water and seek medical attention immediately.

CAUTION:

Avoid exposure to skin. Keep out of eyes. Wash exposed external area well with soap and water. Flush spilled area with water.

The data presented are believed accurate. Roto-Finish Company, Inc. can guarantee only its product. User must verify suitability to his own application.

KJE/jh 04/07/05



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